

~~FILE III A~~

TWC Reg. No. 30347

TEXAS WATER COMMISSION  
Solid Waste Compliance Monitoring Inspection Report

INSPECTION COVER SHEET

C.O. Use Only

2-86

REC

EPA ID No. TXD008018004 Commercial Waste Facility \_\_\_\_\_ Govt. Facility \_\_\_\_\_  
NAME OF COMPANY General Motors Corp.  
ADDRESS 2525 East Abram Rd Tel. (817) 649-6355  
SITE LOCATION Same Arlington, Tx. Tel. \_\_\_\_\_  
COUNTY Tarrant TYPE OF INDUSTRY Auto Manufacturer.

Part A Application submitted to the State? Yes X No \_\_\_\_\_ To EPA? Yes X No \_\_\_\_\_  
Affidavit of Exclusion submitted to the State? Yes X No \_\_\_\_\_  
Written exclusion granted by TWC? Yes \_\_\_\_\_ No X If yes, Date \_\_\_\_\_  
Will this facility require a permit? Yes \_\_\_\_\_ No X (Closure in Progress)

Current Waste Management (Haz.-H, Class I NonHaz.-NH, Class II, III or check as appropriate)

Generator I, II, III Treatment \_\_\_\_\_ Storage \_\_\_\_\_ Disposal \_\_\_\_\_ Transporter \_\_\_\_\_

HW Exemptions: Sm Quan Gen. \_\_\_\_\_ 90-Day Storage X Other \_\_\_\_\_

HW Facilities (circle appropriate codes): (C) T (SI) WP LT LF I TT TR WDW O

NH Facilities (circle appropriate codes): (C) T SI WP LT LF I TT TR WDW O

Anomalies in the above information will be addressed by: (a) Enforcement in progress \_\_\_\_\_

(b) Central Office \_\_\_\_\_, (c) District Office ✓, (d) Owner/Operator \_\_\_\_\_

Inspection Information:

Type of Inspection (circle): EV EB (EC) CL GW SA CD FO OT FE SW

Inspector's Name and Title R. L. Lauderdale

Inspection Participants Kent Maen (Gen Mtrs) - Tom Caldwell (H.D. & R. En)

Inspection Date(s) 12/19/85 Tim Sewell (TWC)

Approved: [Signature]  
District Manager

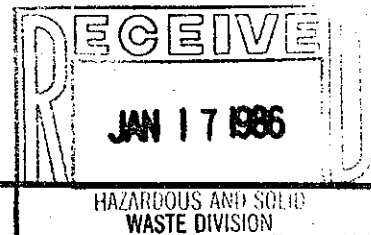
Signed: R. L. Lauderdale  
Inspector

Date: 1-14-86

JAN 17 1986

# Texas Water Commission

## INTEROFFICE MEMORANDUM



**TO :** Bill Brown, Field Operations Liaison,  
Hazardous and Solid Waste Division

**THRU :**

**FROM :** R. L. Lauderdale, Engineer, District 4

**SUBJECT:** General Motors Corporation - Arlington, Texas  
Registration No. 30347

**DATE:** January 14, 1986

On December 19, 1985, the writer contacted Kent Moon, Environmental Engineer, and conducted an annual industrial waste compliance inspection of subject facility.

General Motors Corporation of Arlington paints and assembles automobiles to finished units.

All hazardous wastes except paint sludges are collected in drums and stored outside in a diked and fenced area. Drummed waste is sent to Chemical Waste Management, Lake Charles, Louisiana or Lone Mountain, Waynoka, Oklahoma for disposal. Paint thinner is shipped to Ramsey Chemical Company in Valdosta, Georgia for recycling.

Wastewater from paint booth waterfalls is generated at three paint lines. The wastewater is collected in a 40,000-gallon above-ground metal separator tank where solids are settled out. The paint sludge is collected in portable containers which are emptied into 30-cubic yard dumpsters. The supernatant liquid is pumped to a new physical, chemical waste treatment plant. Area around the separator tank is diked and any spillage is collected by a grit separator, thence is pumped to the new wastewater plant.

Portable containers also collect sludge and grit from the separators and thence deposit into 30-cubic yard dumpsters for disposal at permitted sites.

At the new wastewater plant, sludge and filter backwash cake are collected in 30-cubic yard roll-off dumpsters also from off-site disposal. Treated wastewater effluent from new plant is discharged to the sanitary sewerage system.

Closure plans have been submitted for the drum storage area and surface impoundment which has now been replaced by new wastewater plant. Drum storage area was certified closed June 28, 1985 by consulting engineer. The storage area was free of cracks and surface was clean.

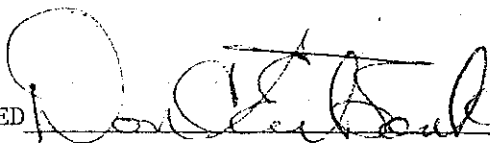
General Motors Corporation - Arlington, Texas  
Registration No. 30347  
Page 2  
January 14, 1986

Closure of the surface impoundment was about complete at inspection date.  
Backfill material was satisfactory. Consulting engineer will submit certification of closure January 1986 to central office.

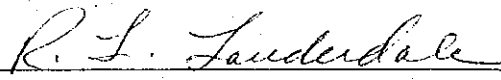
This is reported for your information.

RLL:jc

APPROVED



SIGNED



TEXAS WATER COMMISSION  
Solid Waste Compliance Monitoring Inspection Report

TWC Reg. No. 30347

CONTENTS SHEET

FACILITY NAME General Motors Corp.

- X 1. Code Sheet (0814)
- X 2. Inspection Cover Sheet
- X 3. Generators Checklist
- X 4. General Facilities Checklist
5. Component Facility Checklists\*
- X A. Containers (C)
- MA B. Tanks (T)
- X C. Surface Impoundments (SI)
- MA D. Waste Piles (WP)
- E. Land Treatment (LT)
- F. Landfills (LF)
- G. Incinerators (I)
- H. Thermal Treatment (TT)
- I. Chemical, Physical, or Biological Treatment (TR)
- J. Other (O) \_\_\_\_\_
- N/A 6. Closure and Post Closure Checklist
- NA 7. Groundwater Monitoring Checklist
- NO 8. Notice of Violation (NOV) Letter
- X 9. Interoffice Memorandum (IOM)
- No 10. Registration
- No 11. Maps, Plans, Sketches
- X 12. Other (describe) Closure in Progress

\* If a required Checklist is omitted, explain: \_\_\_\_\_

**GENERATORS CHECKLIST**Section A - Notification and Waste Determination (335.6, .62, .63)

1. Has a determination has been made that all solid wastes generated are either hazardous or nonhazardous?

YES X NO    

2. Check the method used for determination :

- a. Listed as a hazardous waste in 40 CFR Part 261, Subpart D. X  
b. Process or materials knowledge. X  
c. Tested for characteristics as identified in 40 CFR Part 261, Subpart C (If equivalent test method is used, attach a copy). X

NOTE: If a hazardous determination has not been made or appears to be incorrect, the inspector should obtain a sample of the waste for analysis and explain in comments.

3. Has the facility received an EPA ID number?

N/A     YES X NO    

4. Is notification of waste streams generated correct?

YES X NO    

5. Do all waste management (TSD) methods in use agree with Registration?

YES X NO    

6. Does this facility generate, treat, store, or dispose of PCB wastes? YES     NO X  
If yes, describe storage and disposition:

7. Does this facility generate used oils ?  
If yes, describe storage and disposition:

YES X NO     *PR*

Waste oils are picked-up by waste oil  
recycler.

8. Does this facility generate spent solvents ?  
If yes, describe storage and disposition:

YES X NO     *PR*

Paint solvents disposed at permitted  
disposal site.

9. Does this facility utilize sumps in the management of hazardous waste? If yes, describe use:

YES     NO X

\*\*\* An entry in this column indicates corrective action/response is needed

Section B - Special Conditions (335.75)

1. If generator has received from or transported to a **foreign** entity any hazardous waste, has the appropriate notice been filed with the EPA Regional Administrator? N/A X YES \_\_\_ NO \_\_\_
2. Was the waste manifested and signed by the foreign consignee? N/A X YES \_\_\_ NO \_\_\_
3. Has confirmation of waste transport out of the country been received by the generator? N/A X YES \_\_\_ NO \_\_\_

Section C - Recordkeeping and Reporting (335.9, .10, .13, .70 - .72)

1. Does the generator maintain the following records and reports (if applicable) for the necessary three years?
- |  |                             |
|--|-----------------------------|
| a. Shipping Manifests                      | N/A ___ YES <u>X</u> NO ___ |
| b. Monthly off-site shipment summaries     | N/A ___ YES <u>X</u> NO ___ |
| c. Monthly on-site land disposal summaries | N/A <u>X</u> YES ___ NO ___ |
| d. Tests and analyses                      | N/A ___ YES <u>X</u> NO ___ |
| e. Annual reports                          | N/A ___ YES <u>X</u> NO ___ |
2. Have any spills, unauthorized discharges or threats of such discharges occurred? YES \_\_\_ NO X
- If yes, have they been reported?(335.4, .453) N/A X YES \_\_\_ NO \_\_\_
- Have they been remedied?(335.453) Explain. N/A X YES \_\_\_ NO \_\_\_

+++ DO NOT COMPLETE SECTION D IF GENERATOR DISPOSES OF WASTES ON-SITE ONLY+++

Section D - Pretransport and Manifest Requirements (335.61-68)

1. Identify primary off-site disposal facilities:
- Lone Mountain - Rt2 Box 150A - Wayne Co, OK.
- Chem. Waste Management - Lake Charles, La.
2. Are off-site disposal facilities permitted or operating under interim status standards? N/A \_\_\_ YES X NO \_\_\_
3. Are TWC manifests properly completed? N/A \_\_\_ YES X NO \_\_\_
4. Has generator submitted exception reports to TWC for any original (white) copies of manifests not received? N/A X YES \_\_\_ NO \_\_\_

++++ STOP HERE IF FACILITY QUALIFIES AS A SMALL QUANTITY GENERATOR +++++

Section D - (Continued)

5. Do containers used to hold waste(s) meet DOT **packaging requirements** (49 CFR Parts 173, 178, 179) before being offered for transport (if circumstances observed)? N/A ☒ YES ☐ NO *AS*
6. Does generator **label** and **mark** each package in accordance with 49 CFR Part 172 (if circumstances observed)? N/A ☒ YES ☐ NO *AS*
7. Is each container of 110 gallons or less **marked** with the required hazardous waste warning label? N/A ☐ YES ☒ NO
8. Does generator **placard** off-site waste shipments in accordance with DOT regulations (49 CFR Part 172, Subpart F)? N/A ☐ YES ☒ NO

Section E - Accumulation Time Exemption (335.69)

Note: A facility may accumulate and store hazardous wastes in containers or tanks for up to 90 days without a permit.

1. Is each container used to temporarily store waste before transport clearly **dated**? N/A ☐ YES ☒ NO
2. Are containers and/or tanks **labeled** as "Hazardous Waste" while accumulating waste on site? N/A ☐ YES ☒ NO

Note: Attach a Container Storage Area Checklist for each container storage area.

Note: Attach a Tanks Checklist for each tank or each group of similar tanks.

Note: If this is a T/S/D Facility, proceed to General Facilities Checklist.

**GENERAL FACILITIES CHECKLIST**

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Section A - General Site Information

1. Are any solid waste facilities located in the 100-year floodplain? YES \_\_\_ NO X  
If yes, explain.
2. Describe land use within one mile Industrial, Commercial, residential
3. Are there any closed or abandoned solid waste facilities? YES \_\_\_ NO X  
If yes, explain. Closure in progress
4. Has proof of **deed recordation** of all on-site solid waste disposal facilities been provided to the agency? N/A X YES \_\_\_ NO \_\_\_  
If no, explain.
5. Are all non-RCRA solid waste facilities compliant with the **general prohibitions** contained in TAC 335.4? N/A \_\_\_ YES X NO \_\_\_  
If no, explain.
6. An up-to-date Plant Map showing site orientation, waste management facilities, and major topographic features should be attached. Each facility checklist should have a Facility Map or Sketch attached.

+++ **Note:** For all non-RCRA facilities, do not complete the remainder of this General Facilities Checklist. Proceed to the individual facility checklists. +++

Section B - Personnel Training (335.117)

1. Owner/operator maintains proper personnel training records at the facility. N/A \_\_\_ YES X NO \_\_\_
2. Personnel training records include:
  - a. Job title and written job description of each position. N/A \_\_\_ YES X NO \_\_\_
  - b. Description of type and amount of training. N/A \_\_\_ YES X NO \_\_\_
  - c. Records of training given to facility personnel. N/A \_\_\_ YES X NO \_\_\_
3. Personnel training records are maintained for the appropriate length of time. N/A \_\_\_ YES X NO \_\_\_
4. Training program is adequate for response to emergencies. N/A \_\_\_ YES X NO \_\_\_

\*\*\* An entry in this column indicates corrective action/response is needed.



Section C - Preparedness and Prevention (335.131-137)

1. Describe any evidence of fire, explosion, or contamination of the environment in the comments sheet.

2. Facility is equipped with:

★★

a. Internal communication or alarm system within easy access.

N/A \_\_\_ YES X NO \_\_\_

b. Telephone or two-way radio to call emergency response personnel.

N/A \_\_\_ YES X NO \_\_\_

c. Portable fire extinguishers, fire control equipment, spill control equipment and decontamination equipment are tested regularly to assure proper operation.

N/A \_\_\_ YES X NO \_\_\_

d. Available water supply volume and pressure are adequate for hoses, sprinklers or water spray system.

N/A \_\_\_ YES X NO \_\_\_

3. Aisle space is sufficient to allow unobstructed movement of personnel and equipment.

N/A \_\_\_ YES X NO \_\_\_

4. Owner/operator has attempted to make arrangements with the local response authorities to familiarize them with the layout of the facility, properties of hazardous wastes handled and associated hazards, work locations of facility personnel, entrances to facility roads and possible evacuation routes.

N/A \_\_\_ YES X NO \_\_\_

5. In the event that more than one law enforcement or fire department might respond, a primary authority has been designated.

N/A \_\_\_ YES X NO \_\_\_

6. Owner/operator has attempted to reach agreements with State emergency response teams, emergency response contractors and equipment suppliers.

N/A \_\_\_ YES X NO \_\_\_

7. Owner/operator has attempted to make arrangements with local hospitals to familiarize them with the properties of the hazardous wastes handled and the types of injuries that could result from fires, explosions or releases from the facility.

N/A \_\_\_ YES X NO \_\_\_

8. State or local authorities have entered into the necessary arrangements.

N/A \_\_\_ YES X NO \_\_\_

Section D - Contingency Plan and Emergency Procedures (335.151 - .157)

1. A contingency plan is maintained at the facility.

N/A \_\_\_ YES X NO \_\_\_

2. The contingency plan is: a. a revised SPCC plan X  
b. a separate document \_\_\_  
c. adequate to meet emergency procedures requirements.

N/A \_\_\_ YES X NO \_\_\_

3. Emergency coordinator is on site or on call at all times.

N/A \_\_\_ YES X NO \_\_\_

\*\*\* STOP HERE IF FACILITY ACCUMULATES WASTE ON SITE FOR LESS THAN 90 DAYS \*\*\*

TWC Solid Waste Inspection Report  
(TAC 335.241-247)  
CONTAINER STORAGE AREA CHECKLIST

TWC Reg. No. 30347

Reg. Facility No. N/A

Class of Wastes (H)

NOTE: TAC rules 335.241-247 apply to interim status and 90-Day Storage exempt facilities.

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1. Are containers in good condition? YES ☒ NO ☐
2. Are the containers compatible with the wastes being stored? YES ☒ NO ☐
3. Are containers kept closed and stored in a safe manner? YES ☒ NO ☐
4. Are containers inspected weekly for leakage and deterioration? YES ☒ NO ☐
5. Are containers holding **ignitable** or **reactive** wastes kept at least 15 meters (50 ft.) from the facility's property line? N/A ☐ YES ☒ NO ☐
6. Are containers holding **incompatible** wastes separated by a physical barrier or sufficient distance? N/A ☐ YES ☒ NO ☐
7. Does the storage area have containment protection? YES ☒ NO ☐
8. Describe the Container Storage Area using comments sheet and/or photos:

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\*\*\* An entry in this column indicates corrective action/response is needed.

TWC Solid Waste Inspection Report  
(40 CFR Part 264 Subpart G; Part 265 Subpart G)  
CLOSURE-In-PROGRESS CHECKLIST

TWC Reg. No. 30347  
Reg. Facility No. N/A

**Note:** To be completed if company is closing a hazardous waste management facility.

1. Type of facility: Auto Manufacturer
2. Type of closure: Full-Facility Closure X Partial Closure
3. Has closure plan received TWC approval or final modification? N/A      YES X NO       
Date of approval: 12/4/85 \*\*\*
4. If this is a partial closure, is this the last facility to be closed requiring RCRA ground water monitoring? N/A X YES      NO
5. If this is an **interim status** facility:
  - a. Has an approved **public notice** of closure been published? N/A      YES X NO       
Date published: 2/21/85
  - b. Is a **public hearing** required? N/A      YES      NO X  
Date of hearing:
6. Has on-site closure work started? N/A      YES X NO       
Date work initiated: 9/26/85
7. Is on-site closure work proceeding according to the work schedule in the approved closure plan? N/A      YES X NO
8. Have 180 days elapsed since TWC approval of the closure plan? N/A      YES X NO     
  - a. If yes, has the Executive Director approved a closure period of greater than 180 days? N/A      YES X NO
9. Was District Office notified of sampling event when complete removal of land-disposal facility was to have been accomplished? N/A      YES X NO
10. Were TWC samples taken during the inspection to verify completion of closure? N/A      YES      NO X

NOTE: List chain-of-custody tag numbers in comments section.

11. Is the closure completed? See Comments YES      NO X
12. Has the closure **certification** been submitted to TWC? N/A      YES      NO X  
Attach copy or explain. See Comments.

\*\*\* An entry in this column indicates corrective/response is needed.

COMMENTS SHEET

## Certification

Section 11, 12/ Closure of drum storage area  
was submitted by consulting engineer  
June 28, 1985. Final closure of surface  
impoundment occurred on or before  
12/24/85. Consulting engineer to  
send closure certification to central  
office January 1986.

Section 1

Section 1

Section 1

## INDUSTRIAL SOLID WASTE

Compliance Monitoring Inspection Report  
Surface Impoundments Checklist (TAC 335.281-.288)

Class of Waste ( H )

\*\*\*

1. Are surface impoundments presently used to treat or store waste? Yes \_\_\_ No X
- a. If yes, inspect the impoundments.
- \*\*2. Does the impoundment appear to maintain at least 2 feet (60 cm) of freeboard? Yes \_\_\_ No \_\_\_
- \*\*3. Check for evidence of overtopping of the dike. Is the facility compliant? Yes \_\_\_ No \_\_\_
- \*\*4. Check for evidence of seepage. Is the facility compliant? Yes \_\_\_ No \_\_\_
5. Containment system for dyked or dammed impoundments (335.283)
- \*\*a. Does the earthen dike have a protective cover (e.g. grass, shale, rock) to minimize wind and water erosion? Yes \_\_\_ No \_\_\_
6. What wastes are treated or stored in the impoundment? Under closure
- 
7. Are waste analyses and trial tests conducted on these wastes (chemical processing of a different hazardous waste or method only)? N/A X Yes \_\_\_ No \_\_\_
- a. If not, does the owner/operator have written documented information on similar treatment of similar wastes? Yes \_\_\_ No \_\_\_
8. Is this information retained in the operating record? N/A Yes \_\_\_ No \_\_\_
9. Is the impoundment inspected daily to check freeboard level? Yes \_\_\_ No \_\_\_
10. Is the impoundment, dikes and vegetation surrounding the dike inspected weekly to detect leaks, deterioration or failures? Yes \_\_\_ No \_\_\_

TDWR-

Page 3 of 30 of Group II

\*(Changed 9/10/82, response format realigned, other minor changes)

\*\*See Note on Page 1

\*\*\*This response column indicates noncompliance.

\*\*\*

11. Does the impoundment have a liner?

Yes\_\_\_ No\_\_\_

N/A.

a. If Yes, what type? \_\_\_\_\_

b. If Yes, does it have a leachate collection and removal system?

Yes\_\_\_ No\_\_\_

\*\*12. Is there evidence of ignitable or reactive wastes placed in the impoundment?

Yes\_\_\_ No\_\_\_

a. If Yes, explain in comments sheet [review 335.118(a)];

or

b. If Yes, is the impoundment used solely for emergencies?

Yes\_\_\_ No\_\_\_

\*\*13. Is there evidence of incompatible wastes placed in the impoundment [if yes, review 335.118(b)]?

Yes\_\_\_ No\_\_\_

14. Are monitor wells required for this site? (Refer to Rule 335.191-.195 - Ground Water Monitoring)

Yes\_\_\_ No\_\_\_

a. Has owner/operator installed, operated and maintained a ground water monitoring system (unless waived) prior to 11/19/81?

Yes\_\_\_ No\_\_\_

NOTE 1: Attach Ground Water Monitoring Report if answer to question 14 is yes.

15. Describe impoundment(s) site and indicate plat map, location(s) and designation(s). Also describe each impoundment's dimensions and capacity (acre-feet):

Concrete structure has been removed and open-pit filled in.

NOTE 2: If the answer is No for Nos. 5a, 7a, 8, 9, 10 and No. 14 after 11/19/81, explain in comments sheet.

TDWR-

Page 4 of 30 of Group II

\*(Changed 9/10/82, response format realigned)

\*\*See Note on Page 1

\*\*\*See Note Page 3

HZ/RC/TE

TXD008018004✓

MEMORANDUM

DATE: October 28, 2003

SUBJECT: RCRA Compliance Inspection

FROM: Mike Michaud, Chief  
Surveillance Section (6EN-AS)

TO: Sam Tate, Chief  
Texas Section (6EN-HT)

The attached RCRA investigation report has been prepared and reviewed by Compliance Assurance and Enforcement Division personnel. This report is being forwarded to you for your information and action.

Inspection dates: October 15-16, 2003 EPA ID Nos. TXD008018004

Name of Facility: General Motors

Facility Mailing Address: 2525 East Abram Street

Arlington, Texas 76010

Facility Owner: General Motors Telephone: 817/652-2452

Description of Facility: Automobile Assembly Plant

Type of Ownership: Federal State County Municipal ☒ Private

Did facility request a copy of the report: ☒ Yes ☐ No

HW Activities: ☒ Generator ☐ Transporter ☐ Treatment  
☐ Disposal ☒ Storage (<90 day)

Type of Inspection: ☒ Lead ☐ Overview ☒ CEI ☐ PSMS Commitment  
☐ CME ☐ Land Ban ☐ MM ☐ BIF

INSPECTION PARTICIPANTS: (name and phone number)

EPA Inspector(s): Ken Cooper (214) 665-8047

TCEQ Inspectors: None

Facility Representative(s): Michael Bobo - Env. Engineer, Patrick McGrew, Bob Murday, Wayne Ylen (817) 652-2452

Comments: Please see the attached RCRA report for information about this investigation.

Inspector Signature: Ken Cooper Date: 10-28-03

Reviewer Signature: David Pace Date: 10-28-03

UNITED STATES ENVIRONMENTAL PROTECTION AGENCY  
REGION 6 - SURVEILLANCE SECTION  
RCRA INSPECTION REPORT

INSPECTION DATE: October 15&16, 2003

FACILITY NAME: General Motors Assembly Plant

PARENT COMPANY: General Motors

PHYSICAL ADDRESS: 2525 East Abram Street  
Arlington, Texas

MAILING ADDRESS: General Motors  
2525 East Abram Street  
Arlington, Texas 76010

TYPE OF INDUSTRY: SIC Code 3711

EPA ID NUMBER : TXD008018004

COMPANY PERSONNEL:

Name	Title	Phone
Michael Bobo	Env. Engineer	817/652-2452
Patrick McGrew	Waste Management	817/652-2452
Bob Murday	Director - Mfg. Engineering	817/652-2322
Wayne Ylen	Plant Engineering Manager	817/652-2358

EPA INSPECTOR/FEDERAL PERSONNEL:

Name	Title	Agency	Phone
Ken Cooper	Env Scientist	EPA - Region 6	214/665-8047

TEXAS COMMISSION ON ENVIRONMENTAL QUALITY PERSONNEL

None			
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INTRODUCTION

On October 15 and 16, 2003, a RCRA compliance evaluation inspection was conducted at the General Motors Vehicle Assembly Plant (GM) in Arlington, Texas, by EPA Inspector - Ken Cooper. According to GM representatives, the GM - Arlington plant, which



began operation in 1954, is responsible for the final assembly of several different models of sport utility vehicles (SUVs), including the Chevrolet Suburban and Tahoe, GMC Yukon, Yukon XL, and Cadillac Escalade. GM manufactures about 400 vehicles per shift at their current production rate. Approximately 3,000 employees work at the Arlington, Texas vehicle assembly facility. GM is registered as a large quantity hazardous waste generator with RCRA regulated waste tanks and container storage areas. GM also has multiple hazardous waste satellite accumulation areas scattered throughout the assembly plant.

## **FACILITY INSPECTION AND OBSERVATIONS**

I arrived at the GM - Arlington, Texas facility on the morning of October 15, 2003, and contacted Michael Bobo and Bob Murday of GM, and Patrick McGrew of Waste Management, the company that provides environmental support to GM. During the opening conference, I presented my EPA credentials and informed the facility representatives that EPA had scheduled the GM- Arlington Plant for a hazardous waste compliance evaluation investigation. We briefly discussed the scope of the inspection, including the RCRA related topics that would be covered and the areas of the facility that would be inspected. I requested copies of GM's Annual Waste Summary and Notice of Registration, which are included as Attachments #1 and #2. Mr. Bobo then provided a brief description of the company's vehicle assembly process. According to Michael Bobo, the majority of the SUV preparation, assembly, and painting work is performed at the Arlington plant, even though, motors, transmissions, and frames are shipped in from other GM locations. There are actually two parts of the assembly line at the GM plant. One part of the assembly line is for the chassis portion of the vehicle. This portion of the assembly line is where the frame, wheels, motor, transmission, and other components are attached to the chassis of the vehicle. The other part of the assembly line is for the body portion of the vehicle. This part of the assembly line is where the body component panels are welded together to form the visible structure of the vehicle. After the basic body structure is assembled, the vehicle body is first treated using a phosphate conversion process and later treated using an electrophoretic deposition prime process (ELPO). These two steps, which prepare the vehicle bodies for the paint shop, generate two different types of wastes. Wastewater from the phosphate conversion process is pumped to the facility's wastewater treatment area where it is treated to remove metals (see Attachment A for a diagram of the wastewater treatment process). The resulting wastewater treatment sludge from the phosphate conversion process is a listed waste (F019). The F019 sludge is the second largest

quantity hazardous waste stream generated at the GM facility. Some hazardous waste (D008) is also generated from the ELPO process, which previously used primer products containing lead. Although company has stopped using lead containing products, the ELPO filters and debris from the process still have to be handled as hazardous waste, due to residual lead levels in the system (see Attachment ELPO -1 for a waste profile sheet). After the vehicle bodies leave the ELPO process, they enter the paint shop building. At the paint shop, the vehicle bodies first enter the "Prime Booth" where additional primers are sprayed onto the surfaces of the vehicles to prepare them for painting. After the primer is applied and dried, the vehicles are ready for the paint. The paint operation consists of a two part process with a base coat that contains color pigments and a clear-coat which is applied over the base coat to provide durability, luster, and protection. The automated painting operations are routinely performed by robotic arms inside four large paint booths, designated "A, B, C, and Prime" (see Attachment B - Paint Shop diagram). Painting and primer operations are the sources of the majority of hazardous wastes generated at the GM - Arlington facility. These wastes are generically called "purge solvents or purge thinners". Purge solvent wastes are generated from multiple locations in the painting operations booths where solvents are used to clean and purge paint/primer lines, spray guns(bells), and paint nozzles. Purge solvent is typically used to clean paint guns and lines between color changes and to periodically clean the clear-coat and primer lines and spray apparatus. During purging/cleaning activities, each robotic arm discharges purge solvent into a funnel like device inside the paint booth which drains into purge pots which are located adjacent to the paint booths (purge pots are also shown on Attachment B). The paint shop diagram shows four purge pots associated with each of the A, B, and C paint booths and two purge pots at the Prime paint booth. A photograph of a purge pot is included with this report (GM requested that photographs taken during this inspection not be released to the public or to another company). Purge solvent from the purge pots is pumped into a purge solvent piping system that carries the used solvent to an outdoor 12,000 gallon purge solvent tank. The piping carrying the purge solvent to the purge solvent tank is double walled except for the portion between the purge pot and the ceiling (see Attachment C for a diagram of a purge pot). The purge solvent tank is a registered hazardous waste tank with secondary containment. Over-spray from the painting process is captured by a water curtain below the conveyor system. The water flows into water traps on the lower level of the paint shop building. The water and paint mixture then goes through a "detactification process" that makes the paint float on top of

the water, so it can be readily removed. The paint is then skimmed off the surface of the water and the resulting nonhazardous waste paint float is collected in rolloff boxes and is shipped off-site for disposal as Class 1 industrial waste. After the paint float is removed from the water, the water is returned to the water curtain system for reuse. The air from the paint booths is routed through large on-site thermal oxidizers, which destroy the organic components from the painting process, before it is released to the atmosphere.

According to Michael Bobo, GM does not consider purge solvent a waste until it reaches the company's waste purge solvent tank. Reportedly, it is GM's position that the purge solvent is still being used for its solvent properties (to keep the lines clean) while it is in the piping system between the paint booths and the waste purge solvent tank. Mr. Bobo provided a legal brief describing GM's position which was filed in the U.S. Court of Appeals for the District of Columbia in August 2003 (see Attachment #3 for a copy). He also provided a copy of the letter he sent to TNRCC where he stated his opinion about the re-use of used purge solvent, which is similar to GM's position (see Attachment #4 for a copy of his letter). Also included, is a copy of a return letter from TNRCC that appears to offer no objections to GM position (see Attachment #5).

After Michael Bobo stated GM's position, I informed the GM representative that EPA has a different opinion about used purge solvent, which is paraphrased as follows. EPA has determined that the used purge solvent is a waste since the used purge solvent is physically removed (i.e., piped) from the spray painting applicator units and will no longer be used to clean the spray paint applicators. The wastes (used purge solvent and waste paint) that have been removed from the spray paint application unit are then conveyed through the purge recovery system to the waste purge solvent storage tank. All components of the purge recovery system (e.g., flow equalization tanks, recirculation tanks, associated piping, pumps, valves, flanges, connectors, and other equipment), are subject to the hazardous waste requirements because the purge recovery system's sole function is to convey the waste from the spray paint applicator to the hazardous waste storage tank. Therefore, since GM stores purge solvents in a hazardous waste tank, the facility would be required to comply with 40 CFR Part 265, Subparts J, BB, and CC. Subparts BB and CC requirements apply to waste handling equipment between the point of generation of the hazardous waste and the waste purge solvent tank. At GM's - Arlington facility, the waste generation point also appears to be where the purge solvent is discharged from the end of the spray paint applicators.

Subpart BB requirements apply to equipment that contains or contacts hazardous wastes with organic concentrations of at least ten percent by weight.

Information provided by GM for purge solvents, which was taken from product MSDS sheets and waste profile sheets, indicates that waste purge solvent has an organic concentration of at least ten percent by weight (see Attachment #6 for a copy of the company's Waste Analysis Plan which contains information about wastes & waste characterization test methods).

After our initial discussions, we talked about all the hazardous waste storage and handling areas at the Arlington facility. According to the environmental representatives, GM has five hazardous waste container storage areas, two hazardous waste storage tanks, a wastewater treatment system that generates F019 sludge, and approximately 17 satellite accumulation areas. At the time of the inspection, the GM - Arlington plant was operating as a less than 90 day hazardous waste storage facility. The remainder of the morning was spent checking contingency plans, waste analysis plans, and other RCRA required records. The contingency plan was in the process of being updated and rewritten to reflect current personnel and policy. The waste analysis plan did not directly reference Subpart CC testing methods but GM did have enough analytical information to make determinations based on MSDS and process knowledge information.

During the afternoon, I took a tour of the plant with Michael Bobo and Patrick McGrew to inspect the hazardous waste tanks, container storage areas, wastewater treatment area, and different areas of the manufacturing process. At the time of the inspection, the two hazardous waste tanks were properly labeled and appeared to be well maintained (see attached photo #1). Although the waste purge solvent tank was in use, the waste paint tank was empty and, reportedly, is rarely used by GM (see Attachment # 7 for a copy of the daily waste tank inspection form). The external piping and tank components were individually labeled to distinguish them for leak detection monitoring as required by Subpart BB (see Attachment D for a diagram of the hazardous waste tanks and associated piping and components). According to Michael Bobo, GM has been monitoring the piping and components from the purge pots to the truck loading area on a monthly basis since he began working for GM in mid-2000. Prior to that time, the company had not been performing leak detection monitoring on all the various components in the waste handling system (see Attachment #8 for a copy of a "Audit Self Disclosure Letter" which was sent to the TNRCC shortly after

Michael Bobo began working at the Arlington Plant). Reportedly, the company decided to begin performing Subpart BB and CC monitoring on all the components in contact with hazardous wastes even though they did not believe that the solvent wastes should be regulated prior to the hazardous waste tanks (see Attachment #9 for a copy of recent monthly leak monitoring records). The monitoring records also include additional leak monitoring that is performed around the paint booths and mix room. We continued the field investigation by inspecting the main hazardous waste container storage area, wastewater treatment area, and mix room. The main container storage area held several containers of hazardous wastes that had been recently generated. All the waste containers in the main container storage area were stored and labeled as required. No leaks, spills, or areas of concern were observed in the area. At the paint mix room, one waste tote and one drum for contaminated rags/refuse were observed inside the mix room. Both waste containers in the mix room were closed and labeled as required. At the wastewater treatment area, one hazardous waste container (rolloff box) was observed which was approximately 75 percent full of F019 sludge. No hazardous waste labels were observed on the rolloff box as we walked around all four sides of the container. After pointing out the missing labels to the company representatives, hazardous waste labels were applied to the container. Before we left the area, I also mentioned the fact that the top of the rolloff box was not closed. According to Michael Bobo, the top of the rolloff box is opened when a new waste container is placed under the filter press sludge loading chute, so dewatered sludge can fall directly into the container. Although the top of the rolloff box stays open until the container is full of sludge, the rolloff box is kept inside a closed room to limit access to the container. After the rolloff box is filled with sludge, the top of the container is closed prior to shipping. Sampling records indicated that there was very little organic material in this sludge. The sludge was mostly composed of lime and treatment chemicals used to remove metals from the wastewater. Later in the plant tour, we observed several satellite accumulation areas in the main mix room, fluid fill area, and the adhesives/sealers area. All of the containers observed in the satellite accumulation areas were closed and labeled properly. At the end of the day, we returned to the environmental offices and reviewed additional records before I left the facility.

I returned to the GM plant on the morning of October 16, 2003 to continue the RCRA investigation. I concentrated on inspection records, waste manifest shipment records, waste

analysis records, and documentation records which indicated that GM was operating as a <90 day storage facility. The records appeared to be well organized and readily available. After finishing up the RCRA records review portion of the inspection, we returned to the hazardous waste tanks area and the paint shop in order to photograph tanks and equipment in those areas of the plant. Shortly before noon, we contacted GM's front office to arrange an exit interview, so we could discuss the RCRA inspection findings.

## **EXIT INTERVIEW AND COMPLIANCE ASSISTANCE**

After completing the RCRA compliance evaluation inspection, I held a final exit interview with Wayne Ylen, Michael Bobo, and Patrick McGrew of GM. During the exit interview, I discussed my inspection findings, areas of concern, and recommendations. I informed the GM representatives that I discovered the following areas of concern during the RCRA inspection.

1. GM had failed to label the hazardous waste container (rolloff box) at the wastewater treatment area which containing F019 waste, as required by 40 C.F.R. 262.34 (a)(3). Shortly after the container was inspected, GM attached new hazardous waste labels to the rolloff box.

2. GM did not close the top of the hazardous waste rolloff box containing wastewater treatment sludge (F019 waste) during the loading process, as required by 40 C.F.R. 265.173. According to Michael Bobo, "in order to mitigate the situation during loading, the rolloff box containing wet sludge is kept inside a closed room to ensure containment and prevent access". In addition, the outside of the containment room was marked with a hazardous waste sign.

3. GM failed to perform all required leak detection monitoring on the piping and components (valves, pumps, tanks, and lines) subject to Subpart BB standards prior to June 2000, as required by 40 C.F.R. 265.1052-1058. See the attached Audit Self Disclosure Letter from GM to TNRCC included as Attachment #8. After the Self Disclosure Letter was sent to TNRCC, GM evaluated their waste handling systems and began performing leak detection monitoring on the regulated components, even though, they do not agree with EPA's previously discussed position - "that the point of generation for waste purge solvents is at the point where the solvent/paints exit the paint applicators". GM's Petition for Review Brief on this issue is included as Attachment #3.

4. The section of the purge solvent pipeline between the purge pots and the ceiling is only single walled (the piping appears to be double walled from the ceiling to the waste purge solvent tank). 40 C.F.R. 265.193 (f) requires secondary containment for ancillary equipment (piping). GM stated that the single walled piping was inside the paint shop building and that any spill that might occur from this piping would be contained by the building and the sumps on the lower floor of the building, if a large spill did occur. The secondary containment areas are reportedly inspected on a daily basis (see Attachment #7).

Recommendation: I recommended that GM add language to improve their Waste Analysis Plan by defining sampling and analytical methods that should be used to properly identify and quantify the VOC content of hazardous wastes subject to Subpart BB and CC regulations.

Ken Cooper



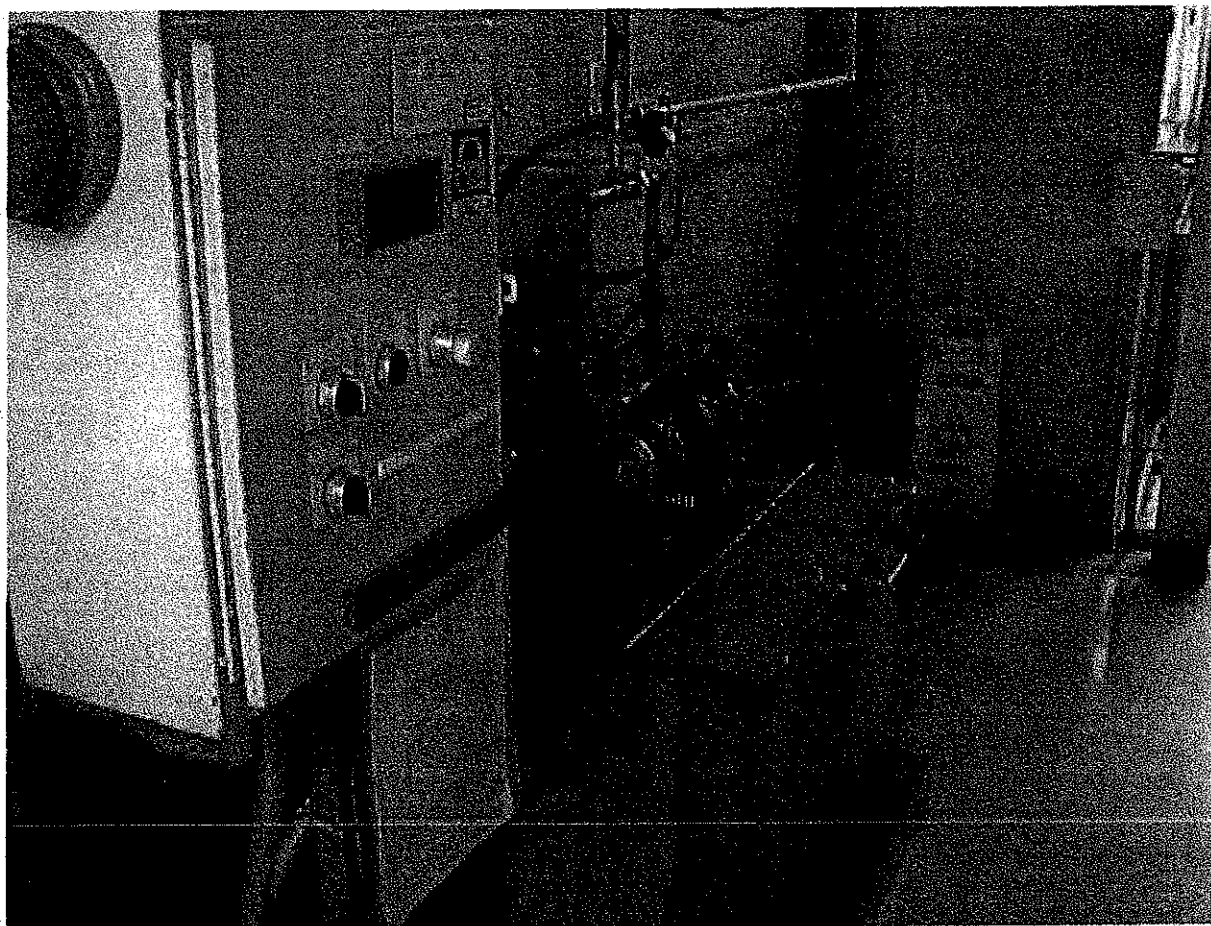
## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

### Official Photograph Log

Photo # 1

Photographer: Ken Cooper	Date: 10-16-03	Time: 1220 Hrs
City/County: Arlington/Tarrant		State: TX
Location: General Motors Arlington Assembly Plant		
Subject: Hazardous waste tanks (Waste Purge Solvent Tank on the left and Waste Paint Tank on the right - empty)		





## UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

### Official Photograph Log

Photo # 2

Photographer: Ken Cooper	Date: 10-16-03	Time: 1228 Hrs
City/County: Arlington/Tarrant		State: TX
Location: General Motors Arlington Assembly Plant		
Subject: Purge pot on right & switch box.		

IHW020

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
Notice of Registration  
Industrial and Hazardous WastePage: 1  
Date: 09/23/03

This registration does not constitute authorization of any waste management activities or facilities listed below. The registration reflects hazardous and/or industrial waste generation and management activities for which the registrant has provided notification. Requirements for solid waste management are provided by Texas Administrative Code section 335 of the rules of the Texas Commission on Environmental Quality (TCEQ). Changes or additions to waste management methods referred to in this notice require written notification to the TCEQ.

Solid Waste Registration Number: 30347 EPA Id: TXD008018004

The Solid Waste Registration Number provides access to computerized and filed information pertaining to your operation. Please refer to that number in any correspondence.

Company Name: General Motors Corporation  
Site Name: Arlington Plant  
Site Location: 2525 E Abram Street, Arlington, TX  
Contact: BOBO, MICHAEL

Region: 4 Initial Registration Date: 04/12/1976  
County: 220 Tarrant Last Amendment Date: 09/18/2003  
Last Date NOR Computer update: 09/23/2003  
Title: Environmental Engineer Phone: 817-652-2452

Mailing Address: 2525 E Abram Street  
Arlington, TX 76010-

Site Street Address: 2525 E Abram Street  
Arlington, TX 76010-

Registration Status: Active  
Registration Type: Generator  
Generator Type: Industrial

Reporting Method: STEERS

Hazardous Waste Generation Status: Large Quantity Generator

NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Handler Status:

## Operator Information

Name:  
Phone:  
Address:

## Owner Information

Name: General Motors Corporation  
Phone: 817-652-2452  
Address: 2525 E Abram Street  
Arlington, TX, 76010-

As of 09/18/2003 - the next unassigned sequence number for WASTES is 9038 and  
the next unassigned sequence number for UNITS is 014.

Section 335, Chapter 31 of the Texas Administrative Code specifies the notification, record keeping, manifesting and reporting requirements for hazardous and industrial solid wastes.

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
Notice of Registration  
Industrial and Hazardous WastePage: 2  
Date: 09/23/03

30347 General Motors Corporation

## \*\*\*\* WASTE INFORMATION \*\*\*\*

Texas Waste Code	Waste Class	Status	Date of Status	Managed Onsite/ Offsite	Radio-active	TCEQ Audit Complete
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## \*\*\*\*\* Active Wastes \*\*\*\*\*

10095191 1	Active	06/23/94	On/Off	No	No	
Description from Generator: Paint sludge; from our paint booths; painting of automobiles generates paint sludge and debris, such as, sludge filters, rags contaminated with paint sludge; nonhazardous.						
Refers to waste code (6): 150110						
Texas Form Code: 519 Other inorganic sludges						
Current Management Units: Contain Store Area 001						
Misc Store Container 003 008						
* Origin Codes: 1 Onsite-process/service						
Company's Internal Code(s): Paint sludge and debris						
-----						
10124061 1	Active	06/23/94	On/Off	No	No	
Description from Generator: Plastic drum liners; removal of liners from 55 gallon drums and 5 gallon pails						
Refers to waste code (6): 179200						
Texas Form Code: 406 Empty fiber or plastic containers						
Current Management Units: Contain Store Area 001						
WWTP 009						
Misc Store Container 003						
* Origin Codes: 1 Onsite-process/service						
Company's Internal Code(s): Drum Liners						
-----						
10133081 1	Active	09/11/00	Off	No	No	
Description from Generator: RCRA empty crushed drums and plastic containers. 1992						
Texas Form Code: 308 Empty or crushed metal drums or containers						
Current Management Units: None						
* Origin Codes: 1 Onsite-process/service						
-----						
10143111 1	Active	06/23/94	On/Off	No	No	
Description from Generator: Asbestos and asbestos contaminated debris; removal of asbestos from plant equipment, protective clothing contaminated with asbestos, and asbestos contaminated debris						
Refers to waste code (6): 179390						
Texas Form Code: 311 Asbestos solids and debris						
Current Management Units: Contain Store Area 001						
Misc Store Container 003						
* Origin Codes: 1 Onsite-process/service						
Company's Internal Code(s): Asbestos						
-----						
10179992 2	Active	06/24/96	On/Off	No	No	
Description from Generator: rubber tires/tires are scrapped due to punctures, flats, blemishes, etc./9/93; generated by plant production. Waste is recycled off site by Safe Tire Disposal for rubber recycling. jds 10-2-00.						
Texas Form Code: 999 Plant Refuse						
Current Management Units: Misc Store Container 005						
* Origin Codes: 1 Onsite-process/service						
Company's Internal Code(s): tires						

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
 Notice of Registration  
 Industrial and Hazardous Waste

30347 General Motors Corporation  
 Texas Waste Status Date of Managed  
 Waste Class Status Status Onsite/  
 Code Offsite

Radio-  
 active

TCEQ Audit  
 Complete

\*\*\*\*\* Active Wastes \*\*\*\*\*

10282051 1 Active 10/04/01 On/Off No No  
 Description from Generator: Oily Water from mopping up Heavy Repair area  
 Texas Form Code: 205 Oil-water emulsion or mixture  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Mop Water

10294091 1 Active 10/11/00 On/Off No No  
 Description from Generator: Combines TNRCC#'s 10211191, 10223101, 10033101  
 Texas Form Code: 409 Other non-halogenated organic solids  
 Current Management Units: Misc Store Container 005  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Mixed Industrial Was

10323101 1 Active 09/11/00 Off No No  
 Description from Generator: Filters and sludge from zinc phosphating of automotive bodies as part of the  
 anti-corrosion process.  
 Texas Form Code: 310 Spent solid filters or adsorbents (inorganic)  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Phosphate Filters/SI

10332961 1 Active 09/11/00 Off No No  
 Description from Generator: Antifreeze from PM and vehicle filling operations. Recycling: Waste is recycled on site  
 as oil recovery per STEERS notification dated 11Aug2000. jc  
 Texas Form Code: 296 Ethylene glycol based antifreeze  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Antifreeze(Eth.Gly.)

10373101 1 Active 10/04/01 On/Off No No  
 Description from Generator: Paint Filters from changeout.  
 Texas Form Code: 310 Spent solid filters or adsorbents (inorganic)  
 Current Management Units: Misc Store Container 003 008  
 \* Origin Codes: 1 Onsite-process/service

20013192 2 Active 06/23/94 On/Off No  
 Description from Generator: Spent demineralizer resin beads; beads used in powerhouse deionizer to make D.I. water;  
 removes mineral from city water  
 Refers to waste code (6): 270131  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Resin beads

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
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 Industrial and Hazardous Waste

30347 General Motors Corporation  
 Texas Waste Status Date of  
 Waste Class Status  
 Code

Managed Radio- TCEQ Audit  
 Onsite/ active Complete  
 Offsite

\*\*\*\*\* Active Wastes \*\*\*\*\*

20059992 2 Active 09/01/95 On/Off No  
 Description from Generator: Plant production refuse; plant trash, such as cardboard, packaging materials, food waste,  
 glass, foil, plastics.  
 Texas Form Code: 999 Plant Refuse  
 Current Management Units: Misc Store Container 003  
 Waste Compactor 011  
 \* Origin Codes: 1 Onsite-process/service

20073192 2 Active 09/11/00 Off No No  
 Description from Generator: Used and obsolete electrical equipment and computer parts such as monitors. Non-PCB.  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Electrical/Computer

20119992 2 Active 12/20/00 Off No Yes  
 Description from Generator: Cafeteria waste grease  
 Texas Form Code: 999 Plant Refuse  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Kitchen Grease

20159992 2 Active 12/20/00 Off No No  
 Description from Generator: Recyclable used office paper and newsprint  
 Texas Form Code: 999 Plant Refuse  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Mixed Office Paper

20173192 2 Active 01/29/01 On/Off No No  
 Description from Generator: Gauze, bandages, syringes, needles, blood contaminated materials, obsolete medical  
 materials  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: Misc Store Container 004  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Medical Waste

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
Notice of Registration  
Industrial and Hazardous WastePage: 5  
Date: 09/23/0330347 General Motors Corporation  
Texas Waste Status Date of  
Waste Class Status  
CodeManaged  
Onsite/  
OffsiteRadio-  
activeTCEQ Audit  
Complete

\*\*\*\*\* Active Wastes \*\*\*\*\*

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9001211H H Active 01/27/94 On/Off No No  
Description from Generator: Purging of paint equipment with solvent. New analytical shows presence of MEK in used product  
Refers to waste code (6): 916600  
Texas Form Code: 211 Paint thinner or petroleum distillates  
EPA Form Code: W211 Paint thinner or petroleum distillates  
EPA Hazardous Waste Numbers: D001 D035  
Current Management Units: Contain Store Area 013  
Tank (Surface) 002 007  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G06 Painting and coating  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): Purge thinner

---

9002211H H Active 01/27/94 On/Off No No  
Description from Generator: Waste paint, solvents, gasoline from assembly and painting operations not currently managed in tanks  
Refers to waste code (6): 916940  
Texas Form Code: 211 Paint thinner or petroleum distillates  
EPA Form Code: W211 Paint thinner or petroleum distillates  
EPA Hazardous Waste Numbers: D001 D018 D035 F003 F005  
Current Management Units: Contain Store Area 001 013  
Tank (Surface) 007  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G06 Painting and coating  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing

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9003210H H Active 01/27/94 On/Off No No  
Description from Generator: Hazardous Rags, Sealers and Derbris  
Refers to waste code (6): 980270  
Texas Form Code: 210 Adhesives or epoxies  
EPA Form Code: W210 Reactive or polymerizable organic liquids and adhe  
EPA Hazardous Waste Numbers: D001 F005  
Current Management Units: Tank 010  
Contain Store Area 001 013  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G13 Cleaning out process equipment  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): Sealers & Adhesives

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G11 Discarding off-specification or out-of-date chemic

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
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 Industrial and Hazardous Waste

Page: 6  
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30347 General Motors Corporation  
 Texas Waste Status Date of Managed Radio- TCEQ Audit  
 Waste Class Status Status Onsite/ active Complete  
 Code Offsite

## \*\*\*\*\* Active Wastes \*\*\*\*\*

900931QH H Active 06/23/94 On/Off No No

Description from Generator: ELPO Filters and Debris Contaminated with lead.  
 Refers to waste code (6): 973340  
 Texas Form Code: 310 Spent solid filters or adsorbents (inorganic)  
 EPA Form Code: W310 Filters, solid adsorbents, ion exchange resins and  
 EPA Hazardous Waste Numbers: D008  
 Current Management Units: Contain Store Area 001  
 Misc Store Container 003  
 \* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
 \* Source Codes: G16 Oil changes and filter or battery replacement  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): Lead contaminated filters & debris

G15 Process equipment change-out or discontinuation of

9031306H H Active 09/11/00 On/Off No No

Description from Generator: Wastewater treatment filter cake from the process of treating our plant process water, Start 7-24-00 Material to be F019 due to using Aluminum in the Body. The chemical composition of the waste should not change. Will look into delisting.  
 Texas Form Code: 306 "Dry" lime or metal hydroxide solids not "fixed"  
 EPA Form Code: W501 Lime and/or metal hydroxide sludges and solids wit  
 Current Management Units: WWTP 009  
 \* Origin Codes: 1 Onsite-process/service  
 \* Source Codes: G23 Wastewater treatment (sludge, filter cake, etc.)  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): WWT SLUDGE F019

9034101H H Active 10/04/01 On No No

Description from Generator: Wastewater from Elpo Phosphate area, treated on site in WWT plant  
 Texas Form Code: 101 Aqueous waste with low solvents  
 EPA Form Code: W101 Very dilute aqueous waste containing more than 99% w  
 EPA Hazardous Waste Numbers: D008  
 Current Management Units: WWTP 009  
 \* Origin Codes: 1 Onsite-process/service  
 \* Source Codes: G09 Other production or service-related processes  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): Wastewater from Elpo

\* The first value is considered the primary value (e.g. primary origin code).  
 As of 09/18/2003, the next unassigned sequence number for WASTES is 9038.

## \*\* No Longer Generated Wastes \*\*

10013011 1 Inactive 04/30/01 NA No No

Description from Generator: Clean up of spill (oil); 8/2/93 began removing soil Waste inactivated due to one-time shipment.  
 Texas Form Code: 301 Soil contaminated with organics  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 2 Spill clean-up

\*\*\*\*\*

Refer to 40 CFR Part 261 for Descriptions of EPA Hazardous Waste Numbers.

\*\*\* TEXAS COMMISSION ON ENVIRONMENTAL QUALITY \*\*\*  
 Notice of Registration  
 Industrial and Hazardous Waste

Page: 7  
 Date: 09/23/03

30347 General Motors Corporation  
 Texas Waste Status Date of  
 Waste Class Status  
 Code

Managed  
 Onsite/  
 Offsite

Radio-  
 active

TCEQ Audit  
 Complete

\*\* No Longer Generated Wastes \*\*

10023881 1 Inactive 01/17/01 NA No No  
 Description from Generator: Removal of fluorescent light tubes from light fixtures; 8/93 Waste inactivated due to rule change.  
 Texas Form Code: 388 Empty or crushed glass containers  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service

10033101 1 Inactive 04/30/01 NA No No  
 Description from Generator: Drained oil filters removed from plant equipment and automobiles; 9/93 Waste inactivated due to rule change.  
 Texas Form Code: 310 Spent solid filters or adsorbents (inorganic)  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service

10049013 3 Inactive 06/13/96 NA No Yes  
 Description from Generator: Rubber tires/tires are scrapped due to punctures, flats, irregular blemishes, etc.  
 Refers to waste code (6): 380400  
 Texas Form Code: 901 Plant production refuse  
 Current Management Units: Misc Store Container 005  
 \* Origin Codes: 1 Onsite-process/service

10052961 1 Inactive 05/04/01 NA No  
 Description from Generator: Removal of antifreeze from automobiles, plant equipment; obsolete antifreeze due to product change. Waste inactivated due to product change.  
 Refers to waste code (6): 108320  
 Texas Form Code: 296 Ethylene glycol based antifreeze  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
 Company's Internal Code(s): Antifreeze

10062061 1 Inactive 12/20/00 NA No No  
 Description from Generator: Oil removed from automobiles, plant equipment; obsolete oil due to process change. Waste inactivated due to rule change.  
 Refers to waste code (6): 110450  
 Texas Form Code: 206 Waste oil  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
 Company's Internal Code(s): Oil

10075041 1 Inactive 01/17/01 NA No  
 Description from Generator: Wastewater treatment filter cake from the process of treating our plant process. Waste inactivated due to product change.  
 Refers to waste code (6): 141710  
 Texas Form Code: 504 Other inorganic wastewater treatment sludge  
 Current Management Units: WWTP 009  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): WWT Filter Cake



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10085191 1 Inactive 01/18/02 NA No  
 Description from Generator: Plant sludge from the grit separator which collects plant process water plant sl Waste  
 inactivated due to one-time shipment.  
 Refers to waste code (6): 149000  
 Texas Form Code: 519 Other inorganic sludges  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Plant Sludge (Grit Separator Sludge) and debris

10103191 1 Inactive 01/05/01 NA No  
 Description from Generator: Gauze, bandages, syringes, needles, blood contaminated materials, obsolete medic Waste  
 inactivated due to error in submission.  
 Refers to waste code (6): 170421  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
 Company's Internal Code(s): Medical waste

10113961 1 Inactive 04/30/01 NA No  
 Description from Generator: Electrical Equipment possibly containing PCB's removed from equipment; changes i Waste  
 inactivated due to product change.  
 Refers to waste code (6): 177140  
 Texas Form Code: 396 Nonhazard elec equip/dev >=50 ppm & <500 ppm PCBs  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
 Company's Internal Code(s): PCB Electrical Equipment

10153191 1 Inactive 04/30/01 NA No  
 Description from Generator: Ceramic fill's ceramic material removed from the Reeco; nonhazardous Waste inactivated  
 due to one-time shipment.  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Ceramic Fill

10163022 2 Inactive 04/30/01 NA No No  
 Description from Generator: CONSTRUCTION SOIL & DEBRIS FROM TRUCK CONVERSION CONSTRUCTION ACTIVITIES;6/95 Waste  
 inactivated due to one-time shipment.  
 Texas Form Code: 302 Soil contaminated with inorganics only  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): CONTAMINATED SOIL/DE

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10183881 1 Inactive 01/17/01 NA No No  
 Description from Generator: FLUORESCENT LIGHT TUBES & HD LIGHT TUBES REMOVED FROM OPERATION IN PLANT & OFFICE Waste  
 inactivated due to rule change.  
 Texas Form Code: 388 Empty or crushed glass containers  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): LIGHT TUBES

10199992 2 Inactive 05/08/97 NA No No  
 Description from Generator: NONPCB LIGHT BALLASTS REMOVED FROM LIGHT FIXTURES IN THE PLANT & OFFICES  
 Texas Form Code: 999 Plant Refuse  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): NONPCB LIGHT BALLAST

10206081 1 Inactive 04/30/01 NA No No  
 Description from Generator: sanitary sludge; clean out from sanitary pipes, traps, etc. Waste inactivated due to  
 one-time shipment.  
 Texas Form Code: 608 Sewage or other untreated biological sludge (org.)  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): sanitary sludge

10211191 1 Inactive 04/30/01 NA No No  
 Description from Generator: NONHAZARDOUS SEALERS & ADHESIVES Waste inactivated due to source reduction.  
 Texas Form Code: 119 Other inorganic liquids  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): NONHAZ SEALERS & ADH

10223101 1 Inactive 04/30/01 NA No No  
 Description from Generator: Non haz. abs. from liquid overflow of vehicle assembly. Also includes abs. from repair of  
 vehicles. Consists of cotton pads, oil dry, socks, and misc. non-flammable fluids.  
 (oil, ATF, antifreeze, brake fluid, etc.) 1992 Waste inactiva  
 Texas Form Code: 310 Spent solid filters or adsorbents (inorganic)  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service

10233092 2 Inactive 01/17/01 NA No No  
 Description from Generator: Batteries for recycling - Nickel Cadmium Lithium, Alkaline Waste inactivated due to rule  
 change.  
 Texas Form Code: 309 Batteries or battery parts, casings, cores  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Batteries

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10243191 1 Inactive 04/30/01 NA No No  
 Description from Generator: Fiberglass debris from demolition of fuel oil tanks for closure. Consists of fiberglass material and residual soil. First generated 1/2000. Waste inactivated due to one-time shipment.  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: Waste Pile 006  
 \* Origin Codes: 7 Cor action/closure

10273192 2 Inactive 04/30/01 NA No No  
 Description from Generator: Non-PCB light ballasts removed light fixtures in plant & offices. 1992 Waste inactivated due to error in submission.  
 Texas Form Code: 319 Other waste inorganic solids  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service

10304882 2 Inactive 04/30/01 NA No No  
 Description from Generator: Removal of rail road ties from construction activities. TCLP run for metal and semivolatiles. Chromium result 0.79 mg/l everything else below detection limit. Waste inactivated due to one-time shipment.  
 Texas Form Code: 488 Wood debris  
 Current Management Units: Waste Pile 006  
 \* Origin Codes: 2 Spill clean-up  
 Company's Internal Code(s): RR TIES

10314031 1 Inactive 04/30/01 NA No No  
 Description from Generator: PUMPS REMOVED FROM SERVICE W/ NON HAZARDOUS SEALERS OR URETHANE. Waste inactivated due to one-time shipment.  
 Texas Form Code: 403 Solid resins or polymerized organics  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 2 Spill clean-up  
 Company's Internal Code(s): URETHANE PUMPS

10344091 1 Inactive 09/16/02 NA No No  
 Description from Generator: Non-PCB Ballasts removed from out-of-service light fixtures Waste inactivated due to error in submission.  
 Texas Form Code: 409 Other non-halogenated organic solids  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Non-PCB Light Ballas

10354061 1 Inactive 09/16/02 NA No No  
 Description from Generator: Plastic Drums for Recycling Waste inactivated due to rule change.  
 Texas Form Code: 406 Empty fiber or plastic containers  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Plastic Drums for Re

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10363081 1 Inactive 09/16/02 NA No No  
 Description from Generator: Metal drums for recycling Waste inactivated due to source reduction.  
 Texas Form Code: 308 Empty or crushed metal drums or containers  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Metal Drums for Recy

10383961 1 Inactive 09/18/03 NA No No  
 Description from Generator: PCB Ballasts > = 50ppm PCBs and < 500 ppm PCBs; Due to waste minimization, ingredient changes or process changes this waste is no longer generated.  
 Texas Form Code: 396 Nonhazard elec equip/dev >=50 ppm & <500 ppm PCBs  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service

10394891 1 Inactive 09/18/03 NA No No  
 Description from Generator: Contaminated Dirt; Due to waste minimization, ingredient changes or process changes this waste is no longer generated.  
 Texas Form Code: 489 Petroleum contaminated solids  
 Current Management Units: None  
 \* Origin Codes: 2 Spill clean-up

10404091 1 Inactive 09/18/03 NA No No  
 Description from Generator: Out of date Sealers; Due to waste minimization, ingredient changes or process changes this waste is no longer generated.  
 Texas Form Code: 409 Other non-halogenated organic solids  
 Current Management Units: None  
 \* Origin Codes: 2 Spill clean-up  
 Company's Internal Code(s): SEALER OUT OF DATE

20029012 2 Inactive 09/01/95 NA No No  
 Description from Generator: Plant production; plant trash such as, cardboard, packaging material, food waste, glass, foil, plastics  
 Refers to waste code (6): 280240  
 Texas Form Code: 901 Plant production refuse  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Plant Trash

20039022 2 Inactive 05/08/97 NA No No  
 Description from Generator: Supplemental plant production refuse; floor sweepings, defective/obsolete automobile parts (nonmetal)  
 Refers to waste code (6): 370770  
 Texas Form Code: 902 Supplemental plant production refuse  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): Plant wastes

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20049032 2	Inactive	09/01/95	NA	No	No
Description from Generator: Plant office refuse; office trash cafeteria food wastes, plates, cups, food packaging waste, aluminum cans & food					
Refers to waste code (6): 280160					
Texas Form Code: 903 Plant Office refuse					
Current Management Units: None					
* Origin Codes: 1 Onsite-process/service					
Company's Internal Code(s): Office trash					
20069992 2	Inactive	05/04/01	NA	No	No
Description from Generator: Plant office refuse; office trash, cafeteria food wastes, plates, cups, food pac Waste inactivated due to error in submission.					
Texas Form Code: 999 Plant Refuse					
Current Management Units: None					
* Origin Codes: 1 Onsite-process/service					
20084092 2	Inactive	04/26/01	NA	No	No
Description from Generator: Weathered Asphalt from construction activities. Used as substitute for rawmaterial, material not a waste.					
Texas Form Code: 409 Other non-halogenated organic solids					
Current Management Units: Waste Pile 006					
* Origin Codes: 1 Onsite-process/service					
Company's Internal Code(s): Weathered Asphalt					
20093012 2	Inactive	09/18/03	NA	No	Yes
Description from Generator: Dirt with Paint Sludge. Extensive analytical proves material is non-hazardous.; Due to waste minimization, ingredient changes or process changes thiswaste is no longer generated.					
Texas Form Code: 301 Soil contaminated with organics					
Current Management Units: None					
* Origin Codes: 1 Onsite-process/service					
Company's Internal Code(s): Soil with Paint Slud					
20103072 2	Inactive	01/17/01	NA	No	No
Description from Generator: Ferrous and non-ferrous scrap metal including iron, steel, and copper Waste inactivated due to rule change.					
Texas Form Code: 307 Metal scale, filings, or scrap					
Current Management Units: Misc Store Container 003					
* Origin Codes: 1 Onsite-process/service					
Company's Internal Code(s): Mixed Scrap Metal					
20123072 2	Inactive	01/17/01	NA	No	No
Description from Generator: Off-spec lead wheel weights collected for recycling Waste inactivated dueto rule change.					
Texas Form Code: 307 Metal scale, filings, or scrap					
Current Management Units: Misc Store Container 003					
* Origin Codes: 1 Onsite-process/service					
Company's Internal Code(s): Lead Wheel Weights					

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20133082 2 Inactive 01/17/01 NA No No  
Description from Generator: Off-spec metal drums sent for reconditioning Waste inactivated due to error in submission.  
Texas Form Code: 308 Empty or crushed metal drums or containers  
Current Management Units: Misc Store Container 003  
\* Origin Codes: 1 Onsite-process/service  
Company's Internal Code(s): Metal drums for recy

20144062 2 Inactive 01/17/01 NA No No  
Description from Generator: Plastic drums sent for recycling/reconditioning Waste inactivated due to error in submission.  
Texas Form Code: 406 Empty fiber or plastic containers  
Current Management Units: Misc Store Container 003  
\* Origin Codes: 1 Onsite-process/service  
Company's Internal Code(s): Plastic drums for re

20163191 1 Inactive 01/29/01 NA No No  
Description from Generator: Gauze, bandages, syringes, needles, blood contaminated materials, obsolete medical materials Waste inactivated due to error in submission.  
Texas Form Code: 319 Other waste inorganic solids  
Current Management Units: Misc Store Container 004  
\* Origin Codes: 1 Onsite-process/service  
Company's Internal Code(s): Medical Waste

2019211H H Inactive 03/07/02 NA No No  
Description from Generator: Unused Leaded Gasoline From AST Clean out. Waste inactivated due to error in submission.  
Texas Form Code: 211 Paint thinner or petroleum distillates  
EPA Form Code: W211 Paint thinner or petroleum distillates  
EPA Hazardous Waste Numbers: D001 D008 D018  
Current Management Units: None  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G11 Discarding off-specification or out-of-date chemical  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing

9004409H H Inactive 04/30/01 NA No No  
Description from Generator: Solvent contaminated absorbent material; solvent contaminated rags, protective clothing Waste inactivated due to product change.  
Refers to waste code (6): 910110  
Texas Form Code: 409 Other non-halogenated organic solids  
EPA Form Code: W409 Other organic solids  
EPA Hazardous Waste Numbers: D001 F003  
Current Management Units: Contain Store Area 001  
\* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
\* Source Codes: G13 Cleaning out process equipment G06 Painting and coating  
G19 Other one-time intermittent processes  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): Absorbent Material

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Refer to 40 CFR Part 261 for Descriptions of EPA Hazardous Waste Numbers.

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9005117H H Inactive 04/30/01 NA No No  
Description from Generator: Liquid mercury; removal of mercury from meters and other plant equipment. Waste inactivated due to one-time shipment.  
Refers to waste code (6): 912520  
Texas Form Code: 117 Waste liquid mercury  
EPA Form Code: W117 Waste liquid mercury  
EPA Hazardous Waste Numbers: D009 U151  
Current Management Units: Contain Store Area 001  
\* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
\* Source Codes: G15 Process equipment change-out or discontinuation of G19 Other one-time intermittent processes  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing

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9006219H H Inactive 04/30/01 NA No No  
Description from Generator: Alcohols; waste alcohol used to clean vehicle bodies in preparation of sealer ap Waste inactivated due to product change.  
Refers to waste code (6): 918410  
Texas Form Code: 219 Other organic liquids  
EPA Form Code: W219 Other organic liquid  
EPA Hazardous Waste Numbers: D001  
Current Management Units: Contain Store Area 001  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G09 Other production or service-related processes G13 Cleaning out process equipment  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): Alcohol

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9007319H H Inactive 05/08/97 NA No No  
Description from Generator: Kolene, sodium hydroxide; kolene used in hot molten bath to burn paint off of booth grates; waste kolene salts are dug out of bath periodically.  
Refers to waste code (6): 970150  
Texas Form Code: 319 Other waste inorganic solids  
EPA Form Code: W319 Other inorganic solids  
EPA Hazardous Waste Numbers: D002  
Current Management Units: None  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G02 Stripping and acid or caustic cleaning  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): Kolene salts

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9008319H H Inactive 04/30/01 NA No No  
 Description from Generator: Mercury contaminated equipment & debris; removal of process equipment containing Waste  
 inactivated due to one-time shipment.  
 Refers to waste code (6): 972210  
 Texas Form Code: 319 Other waste inorganic solids  
 EPA Form Code: W319 Other inorganic solids  
 EPA Hazardous Waste Numbers: D009  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service 2 Spill clean-up  
 \* Source Codes: G15 Process equipment change-out or discontinuation of G32 Cleanup of spill residues  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): Mercury equipment & debris

9010301H H Inactive 04/30/01 NA No No  
 Description from Generator: CONTAMINATED SOIL FROM CLOSURE OF HAZARDOUS WASTE TANKS; ORGANICS; 10/95 Waste inactivated  
 due to one-time shipment.  
 Texas Form Code: 301 Soil contaminated with organics  
 EPA Form Code: W301 Contaminated Soil  
 EPA Hazardous Waste Numbers: D001 F003  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 7 Cor action/closure  
 \* Source Codes: G41 Closure of hazardous waste management unit under R  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): CONTAMINATED SOIL

9011003H H Inactive 04/30/01 NA No No  
 Description from Generator: mixed labpack from wastewater treatment laboratory; obsolete products Waste inactivated  
 due to one-time shipment.  
 Texas Form Code: 003 Mixed lab packs  
 EPA Form Code: W001 Lab packs with no acute hazardous waste  
 EPA Hazardous Waste Numbers: D001 D002 D003 D009 D011  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 \* Source Codes: G22 Laboratory analytical wastes (used chemicals)  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): TXD052649027

90120031 1 Inactive 12/20/00 NA No No  
 Description from Generator: NONHAZARDOUS WWT CHEMICALS; LABPACK Waste inactivated due to one-time shipment.  
 Texas Form Code: 003 Mixed lab packs  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 Company's Internal Code(s): 90120031-LABPACK



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9013211H H Inactive 04/30/01 NA No No  
Description from Generator: P3 PAINT LINE CLEANER 118 (NMP FOR RECYCLE) Waste inactivated due to one-time shipment.  
Texas Form Code: 211 Paint thinner or petroleum distillates  
EPA Form Code: W211 Paint thinner or petroleum distillates  
EPA Hazardous Waste Numbers: D001  
Current Management Units: None  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G01 Dip, flush or spray rinsing  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): 9013211H

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9014219H H Inactive 04/30/01 NA No No  
Description from Generator: DI (2-ETHYLHEXYL) PHTHALATE (DEHP); OBSOLETE MATERIAL Waste inactivated due to product change.  
Texas Form Code: 219 Other organic liquids  
EPA Form Code: W219 Other organic liquid  
EPA Hazardous Waste Numbers: U028  
Current Management Units: Contain Store Area 001  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G11 Discarding off-specification or out-of-date chemic  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
Company's Internal Code(s): DEHP  
New Chemical Substance: Yes

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9015319H H Inactive 01/17/01 NA No No  
Description from Generator: HID light bulbs removed from operation in plant & office areas. 1/2000 Waste inactivated due to rule change.  
Texas Form Code: 319 Other waste inorganic solids  
EPA Form Code: W319 Other inorganic solids  
Current Management Units: Contain Store Area 001  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G11 Discarding off-specification or out-of-date chemic  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336211 Motor Vehicle Body Manufacturing

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9016309H H Inactive 01/17/01 NA No No  
 Description from Generator: Lead acid batteries for recycling. Off spec lead acid batteries from vehicle assembly  
 .1999 Waste inactivated due to rule change.  
 Texas Form Code: 309 Batteries or battery parts, casings, cores  
 EPA Form Code: W309 Batteries, battery parts, cores, casings  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 \* Source Codes: G11 Discarding off-specification or out-of-date chemic  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing

9017409H H Inactive 04/30/01 NA No No  
 Description from Generator: Waste from Spill Clean up of solvent. Contains PPE, Absorbent material. Waste codes may  
 vary. Waste inactivated due to one-time shipment.  
 Texas Form Code: 409 Other non-halogenated organic solids  
 EPA Form Code: W409 Other organic solids  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 2 Spill clean-up  
 \* Source Codes: G32 Cleanup of spill residues  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): Solvent Spill C/U

9032801H H Inactive 04/30/01 NA No No  
 Description from Generator: Unusable and empty Aerosol Paint Cans Waste inactivated due to source reduction.  
 Texas Form Code: 801 Organic gases  
 EPA Form Code: W801 Compressed gases  
 EPA Hazardous Waste Numbers: D001  
 Current Management Units: Contain Store Area 001  
 \* Origin Codes: 1 Onsite-process/service  
 \* Source Codes: G06 Painting and coating  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): Aerosol paint cans

9033219H H Inactive 09/18/03 NA No No  
 Description from Generator: Formic Acid; Due to waste minimization, ingredient changes or process changes this waste  
 is no longer generated.  
 Texas Form Code: 219 Other organic liquids  
 EPA Form Code: W219 Other organic liquid  
 EPA Hazardous Waste Numbers: D002  
 Current Management Units: None  
 \* Origin Codes: 1 Onsite-process/service  
 \* Source Codes: G02 Stripping and acid or caustic cleaning  
 \* Measurement Points: 1 Before mixing  
 \* NAICS Code: 336211 Motor Vehicle Body Manufacturing  
 Company's Internal Code(s): Formic Acid

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9035004H H Inactive 09/18/03 NA No No  
Description from Generator: Out of use Potassium Cyanide Lab Pack; Due to waste minimization, ingredient changes or process changes this waste is no longer generated.  
Texas Form Code: 004 Lab packs containing acute hazardous wastes  
EPA Form Code: W004 Lab packs containing acute hazardous waste  
EPA Hazardous Waste Numbers: P098  
Current Management Units: None  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G11 Discarding off-specification or out-of-date chemical  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336112 Light Truck and Utility Vehicle Manufacturing  
Company's Internal Code(s): LAB PACK CYANIDE

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9036004H H Inactive 09/18/03 NA No No  
Description from Generator: Chloroform Lab Packed- Unused out of date; Due to waste minimization, ingredient changes or process changes this waste is no longer generated.  
Texas Form Code: 004 Lab packs containing acute hazardous wastes  
EPA Form Code: W004 Lab packs containing acute hazardous waste  
EPA Hazardous Waste Numbers: U044  
Current Management Units: None  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G11 Discarding off-specification or out-of-date chemical  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336112 Light Truck and Utility Vehicle Manufacturing  
Company's Internal Code(s): LAB PACK CHLOROFORM

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9037001H H Inactive 09/18/03 NA No No  
Description from Generator: Mixed LAB PACK; Due to waste minimization, ingredient changes or process changes this waste is no longer generated.  
Texas Form Code: 001 Lab packs of old chemicals only  
EPA Form Code: W001 Lab packs with no acute hazardous waste  
EPA Hazardous Waste Numbers: D001 D002 D007 D009 D011  
Current Management Units: None  
\* Origin Codes: 1 Onsite-process/service  
\* Source Codes: G11 Discarding off-specification or out-of-date chemical  
\* Measurement Points: 1 Before mixing  
\* NAICS Code: 336112 Light Truck and Utility Vehicle Manufacturing  
Company's Internal Code(s): LAB PACK MIXED

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\*\*\*\* UNITS AT THIS SITE MANAGING WASTE \*\*\*\*

Unit Number	Unit Type	Unit Status	Date of Status	Classes of Waste Managed in Unit Onsite / Offsite	Unit Permit Number	Unit # on Permit	Regulatory Status	Deed Recording Needed/Date
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\*\* 'Active' & 'Closure Pending' Units \*\*

001	Contain Store Area	Active	11/01/84	1 2 H/ NA	NA	NA		NA /	
Description from Company: Barrel Yard on West Side Plant outside of the "30 Line" of the plant.									
System Types: 141 Storage, bulking, and/or transfer off-site - no tr									
Wastes Currently Managed in Unit:									
10013011	Clean up o	10023881	Removal of	10033101	Drained oi	10052961	Removal of	10062061	Oil remove
10095191	Paint slud	10113961	Electrical	10124061	Plastic dr	10143111	Asbestos a	10163022	CONSTRUCTI
10211191	NONHAZARDO	10223101	Non haz. a	10233092	Batteries	10273192	Non-PCB li	10282051	Oily Water
10314031	PUMPS REMO	20013192	Spent demi	9002211H	Waste pain	9003210H	Hazardous	9004409H	Solvent co
9005117H	Liquid mer	9006219H	Alcohols;	9008319H	Mercury co	9009310H	ELPO Filte	9010301H	CONTAMINAT
9014219H	DI (2-ETHY	9015319H	HID light	9016309H	Lead acid	9017409H	Waste from	9032801H	Unusable a
Wastes Previously Managed in Unit:									
10153191	10354061	10363081	10383961	10404091	108320	110450	110650	141710	150110
179200	179280	179390	179450	184990	2019211H	270131	9007319H	9033219H	9035004H
9037001H	910110	912520	916940	918410	952000	970150	972210	973340	980270

002	Tank (Surface)	Active		H/ NA	NA	NA		NA /
Description from Company: Bulk Storage Tank, Waste Purge Thinner (12,000 Gallon Capacity)								
System Types: 141 Storage, bulking, and/or transfer off-site - no tr								
Wastes Currently Managed in Unit: 9001211H Purging of								
Wastes Previously Managed in Unit: 9002211H 910110 916600 916940								

003	Misc Store Container	Active		1 2 H/ NA	NA	NA		NA /	
Description from Company: Roll-Off boxes									
System Types: 141 Storage, bulking, and/or transfer off-site - no tr									
Wastes Currently Managed in Unit:									
10095191	Paint slud	10124061	Plastic dr	10143111	Asbestos a	10373101	Paint Filte	20059992	Plant prod
20103072	Ferrous an	20123072	Off-spec 1	20133082	Off-spec m	20144062	Plastic dr	9009310H	ELPO Filte
Wastes Previously Managed in Unit:									
10013011	10075041	10085191	10153191	10404091	141710	149000	150110	179200	179280
20029012	20039022	20049032	20069992	280160	280240	370510	370760	370770	380200
380400									380270

004	Misc Store Container	Active	01/27/94	1 2/ NA	NA	NA	RCRA Pmt Exempt - Accumulation Time	NA /
Description from Company: Misc. storage containers; containers for medical waste located in the plant								
System Types: 141 Storage, bulking, and/or transfer off-site - no tr								
Wastes Currently Managed in Unit: 20163191 Gauze, ban 20173192 Gauze, ban								
Wastes Previously Managed in Unit: 10103191 170421								

005	Misc Store Container	Active	01/27/94	1 2 3/ NA	NA	NA	RCRA Pmt Exempt - Accumulation Time	NA /
Description from Company: Misc Storage containers; scrap tires for shipment to recycling company loca ted								
System Types: 141 Storage, bulking, and/or transfer off-site - no tr								
Wastes Currently Managed in Unit: 10049013 Rubber tir 10179992 rubber tir 10294091 Combines T								

**\*\* 'Active' & 'Closure Pending' Units \*\***

011	Waste Compactor	Active	05/22/97	2/ NA	NA	NA	Non-Hazardous Regulated	NA /
Description from Company: Plant Trash Compactors (2) WITH 42 YD TRASH PACKER BOXES								
Capacity:		42.0000	Capacity Unit of Measure: Y					
System Types: 141 Storage, bulking, and/or transfer off-site - no tr								
Biennial System Regulatory Status: Regulatory status unknown								
Wastes Currently Managed in Unit: 20059992 Plant prod								
Wastes Previously Managed in Unit: 20069992								

IHW020

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Unit Number	Unit Type	Unit Status	Date of Status	Classes of Waste Managed in Unit Onsite / Offsite	Unit Permit Number	Unit # on Permit	Regulatory Status	Deed Recording Needed/Date
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\*\* 'Active' & 'Closure Pending' Units \*\*

012	Sump	Active	12/20/00	/ NA	NA	NA	Non-Hazardous Regulated	NA /
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Description from Company: Waste cafeteria grease sump  
Capacity: 3000.0000 Capacity Unit of Measure: g

System Types: 039 Other recovery or reclamation for reuse including  
Wastes Currently Managed in Unit:

013	Contain Store Area	Active	10/04/01	H/ NA	NA	NA	RCRA Permit Exempt<90 Day Storage	NA /
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Description from Company: Container Storage Area in main mix room  
Capacity: 700.0000 Capacity Unit of Measure: g

System Types: 141 Storage, bulking, and/or transfer off-site - no tr  
Wastes Currently Managed in Unit: 9001211H Purging of 9002211H Waste pain 9003210H Hazardous

As of 09/18/2003, the next unassigned sequence number for UNITS is 014.

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 for wastes and units

## Wastes

Waste Code	Waste Description	NOR Page	Old Texas Waste Code
<b>** Active Wastes **</b>			
10095191	Paint sludge; from our paint booths; painting of a	2	
10124061	Plastic drum liners; removal of liners from 55 gal	2	
10133081	RCRA empty crushed drums and plastic containers.	2	
10143111	Asbestos and asbestos contaminated debris; removal	2	
10179992	rubber tires/tires are scrapped due to punctures,	2	
10282051	Oily Water from mopping up Heavy Repair area	3	
10294091	Combines TNRCC#'s 10211191, 10223101, 10033101	3	
10323101	Filters and sludge from zinc phosphating of automo	3	
10332961	Antifreeze from PM and vehicle filling operations.	3	
10373101	Paint Filters from changeout.	3	
20013192	Spent demineralizer resin beads; beads used in pow	3	
20059992	Plant production refuse; plant trash, such as card	4	
20073192	Used and obsolete electrical equipment and compute	4	
20119992	Cafeteria waste grease	4	
20159992	Recyclable used office paper and newsprint	4	
20173192	Gauze, bandages, syringes, needles, blood contamin	4	
9001211H	Purging of paint equipment with solvent. New analy	5	
9002211H	Waste paint, solvents, gasoline from assembly and	5	
9003210H	Hazardous Rags, Sealers and Debris	5	
9009310H	ELPO Filters and Debris Contaminated with lead.	6	
9031306H	Wastewater treatment filter cake from the process	6	
9034101H	Wastewater from Elpo Phosphate area, treated on si	6	
<b>** Inactive Wastes **</b>			
10013011	Clean up of spill (oil); 8/2/93 began removing soi	6	
10023881	Removal of fluorescent light tubes from light fixt	7	
10033101	Drained oil filters removed from plant equipment a	7	
10049013	Rubber tires/tires are scrapped due to punctures,	7	
10052961	Removal of antifreeze from automobiles, plant equi	7	
10062061	Oil removed from automobiles, plant equipment; obs	7	
10075041	Wastewater treatment filter cake from the process	7	
10085191	Plant sludge from the grit separator which collect	8	
10103191	Gauze, bandages, syringes, needles, blood contamin	8	
10113961	Electrical Equipment possibly containing PCB's rem	8	
10153191	Ceramic fill's ceramic material removed from the R	8	
10163022	CONSTRUCTION SOIL & DEBRIS FROM TRUCK CONVERSION	8	
10183881	FLUORESCENT LIGHT TUBES & HD LIGHT TUBES REMOVED FR	9	
10199992	NONPCB LIGHT BALLASTS REMOVED FROM LIGHT FIXTURES I	9	
10206081	sanitary sludge; clean out from sanitary pipes, tra	9	
10211191	NONHAZARDOUS SEALERS & ADHESIVES Waste inactivate	9	
10223101	Non haz. abs. from liquid overflow of vehicle asse	9	
10233092	Batteries for recycling - Nickel Cadmium Lithium, A	9	
10243191	Fiberglass debris from demolition of fuel oil tank	10	
10273192	Non-PCB light ballasts removed light fixtures in p	10	
10304882	Removal of rail road ties from construction activi	10	
10314031	PUMPS REMOVED FROM SERVICE W/ NON HAZARDOUS SEALER	10	
10344091	Non-PCB Ballasts removed from out-of-service light	10	
10354061	Plastic Drums for Recycling Waste inactivated due	10	
10363081	Metal drums for recycling Waste inactivated due t	11	
10383961	PCB Ballasts > = 50ppm PCBs and < 500 ppm PCBs; Du	11	
10394891	Contaminated Dirt; Due to waste minimization, ingr	11	

## Wastes

[illegible]



